

A New Paradigm in All-on-X Metal Milling

# CRAFT PRO







# Turning Imagination into Reality — Redefining the Standards of Metal Milling

Introducing DOF's new high-end metal milling machine, powered by proprietary technology. With exceptional precision and unparalleled performance, it effortlessly processes all types of materials, expanding the possibilities of metal milling without limits. A complete solution where power meets finesse

— now, it's time to add perfection to your workflow.



### **Equipped with AC Servo Motors**

Precision control + high-speed machining achieved simultaneously. The optimal choice for metal milling!



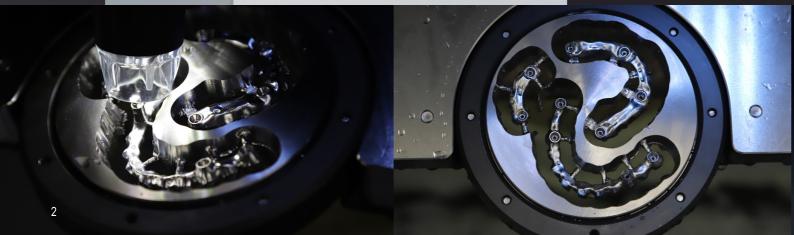
### **Integrated Linear Scale**

Ultra-precise machining accuracy through microscopic position correction



### **High-Power Spindle Installed**

SycoTec(Germany) 3.6kW, 60,000RPM







### **Precision on Another Level**

## **AC Servo Motor** × Linear Scale

Not Just Movement — Precision You Can't See, But Will Definitely Feel

CRAFT PRO goes beyond simple positioning. With ultra-precise 0.5µm real-time feedback from servo motors and linear scales, it delivers unparalleled stability at high speeds and repeatable accuracy every time.

Flawless precision, even in the smallest details. CRAFT PRO doesn't allow for error

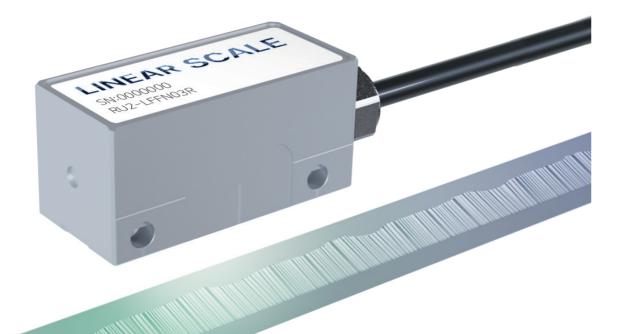
— experience the difference in every result.

### **AC Servo Motor**

- Accurate positioning at high speed
- Stable machining
   with real-time error compensation
- ±0 level precision in repeated operations

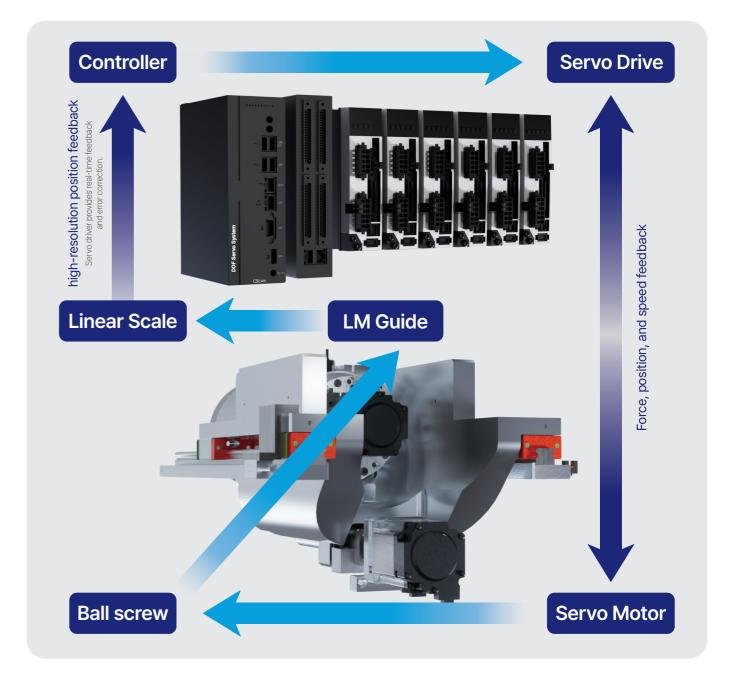
### **Linear Scale**

- Ultra-precise real-time measurement and correction (0.5µm resolution)
- Maintains repeat accuracy even under changing external conditions
- · Delivers uniform and clean surface quality



# Closed-Loop System for Complete Precision

Metal milling requires ultra-precise control, as even the smallest deviations can have a significant impact. Through a precision feedback loop composed of a servo motor, drive, and linear scale, CRAFT PRO detects positioning errors in real time and automatically compensates for them. By integrating high-precision control and measurement, CRAFT PRO consistently delivers predictable, high-accuracy machining.





## 01

# Powerful Yet Precise - SycoTec Premium Spindle

DOF's new machine features a SycoTec spindle (max. 3.6kW, 60,000RPM) for stable processing of even the hardest metals. The ultra-high-speed rotation achieves ultra-fine detailing while minimizing vibration. It also minimizes tool wear, extending the overall tool life.



## 03

# **Custom CAM Templates for Optimized Strategies**

Various machining strategy templates are available, tailored to user needs—whether speed-oriented or quality -focused. Select templates based on material characteristics or part geometry to precisely control machining time and output quality. Reduces the hassle of strategy setup and ensures stable results regardless of user experience.

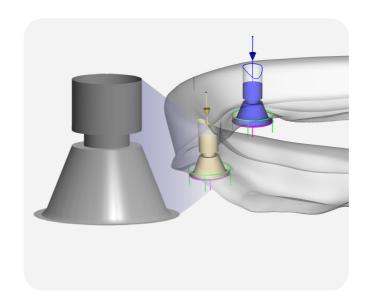


## 02

## Massive 40-Tool Capacity Seamless and Highly Efficient Operation

With up to 40 tools, including special tools, the system offers unmatched flexibility for various workflows.

Automated tool changing minimizes repetitive tasks and ensures stable, high-precision prosthetic milling for implants.



## 04

# Dedicated Geometry Library Achieving Ultimate Precision in MUA Milling

Achieve unmatched accuracy with a specialized geometry library for implant MUA milling. Optimized CAM data enables precise reproduction of fine geometries, reducing machining errors and improving process consistency. Shape-based strategies ensure excellent fit and minimize post-processing.

## MOTION\_APP X DOF SYNC

## **Smart Connectivity Anytime, Anywhere**

Monitor machine status and milling progress in real time—anytime, anywhere.

Stay connected to your milling machine in real time via the 'Motion App' for smartphones and the DOF Sync App for PC. Start a faster, more efficient workflow with truly smart device operation.

Monitor equipment status, manage schedules, view processing history, and receive alerts – all in one integrated system.



More than an Upgrade

## All-new! Motion App







### **Instant Tool Life Overview**

Track each tool's status and position with a clean, easy-to-use UI for a more efficient workspace.

### **Customizable Workflow Control**

From tool selection to starting position, freely configure your workflow. Easily resume interrupted jobs and monitor progress in real time.

### Smart, Easy-to-Use Control System

Control axis movements and set starting positions through a visual interface. Real-time equipment monitoring provides an intelligent, user-friendly operating environment.



### **Materials & Indications**

	Coping / Crown	Bridge	Inlay/Onlay	Veneer	Over Structure	Abutment
Zirconia PMMA Wax	~	~	~	~	~	
Glass Ceramic Hybrid Ceramic	<b>~</b>	~	~	~		
Titanium Disk Co-Cr Disk	~	~			~	~

## Premill Blank Jigs

Premill Blank	Original Jig	Reverse Jig	Medentika Jig	Straumann	Planmeca
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## **Metal Abutment Types**

Metal Abutment	Submerged	Internal	External	MUA	Thread
Abutillelit					

## **Parts**



## **Tool List**

Metal Ball End Mill 3.0 / 2.0 / 1.5 / 1.0 / 0.6		Zirconia / PMMA Ball End Mill	2.0 / 1.0 / 0.6 / 0.3 / 2.0L / 1.0L	
Metal Bullnose Mill 1.5 Short / 1.5 Long		Zirconia / PMMA Special Tool	Bullnose 1.5 T-cutter 2.0 / 1.8 / 1.6 / 1.4	
Metal Flat End Mill	1.5 Short / 1.5 Long	Metal Reamer	2.4A90 / 2.3A180 / 2.6A180	
Metal Drill	2.0 / 1.5 / 1.1	Metal Thread	M2.0*40 / M1.8*35 /	
Glass Ceramics Grinding	2.5 / 2.0 / 1.0 / 0.6	метат тпгеас	M1.6*35 / M1.4*35	

## **Specification**

Product Name		CRAFT PRO		
	TouMaking	5 Axis AC Servo Motor		
	TruMotion	0.5μm Linear Scale		
	Spindle Power	Max. 3.6kW / 60,000 RPM		
	Tool Quantity	40ea		
	Connectivity	LAN + Wifi (Mobile MotionApp / DOF SYNC)		
Feature	Material Compatibility	Titanium, Co-Cr Disk, Pre-milled, Zirconia, PMMA, PEEK, Wax, Glass Ceramics, Resin		
	Wet and Dry	Wet∶3-nozzle coolant AC motor spray system Dry∶5-level adjustable suction power		
	Angulation	A Axis ±360° / B axis ±35°		
	Operation	MotionApp 3.0 with 21.5 inch display		
Dimensions(W*D*H)		<b>Machine</b> 725 x 901 x 992 mm <b>Table</b> 725 x 901 x 883 mm		
Weight		Total 350kg		
CAM Software		hyperDENT, Millbox		
Power Requirement		220V, 16A		
Min. Compressor Requirement		50L/min at 7bar		

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### About DOF Inc.

DOF is a CAD/CAM solution company specializing in developing the world's best 3D dental scanners and dental milling machines. Since the foundation in 2012, DOF has been bringing a new sensation to the industry and has been indicating a rapid growth through developing camera moving scanners. DOF always leads the market through developing innovative products such as FREEDOM X5, a 5-megapixel 3D dental scanner boasting the highest precision in the world, and FREEDOM F, a face scanner capable of directly reproducing the face of a patient into 3D data.

DOF promises to grow as we communicate with our customers. Every product provided by DOF is planned and designed through taking into consideration what functions are required by our customers and what may be considered inconvenient by our customers. Even after a product is complete, DOF continuously applies the feedback provided by our customers to improve our products. To help our customers work more conveniently and joyfully is the dream and future DOF envisions.



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